

High Performance for Windows, Doors & Siding

# UA 920

## Elastomeric Urethane Acrylic Sealant

Superior Tooling / Paintable / Interior & Exterior

Titebond® UA 920 Sealant is a high performance, elastomeric, urethane acrylic formula with superior adhesive properties and increased flexibility for durable, crackproof seals. It eliminates shiners, reduces dirt pickup and has great UV resistance, making it ideal for interior and exterior applications. The professional formula is paintable, has superior handling and tooling properties and cleans easily with water.

### 50 YEAR WARRANTY

#### Urethane Strength

Unbeatable adhesion to most common building materials

#### Acrylic Toolability

Full bodied sealant with superior handling and water cleanup

#### 920 Performance

Exceeds ASTM C920 and ideal for dynamic joints

#### Ultra Low VOC

VOC-compliant in all 50 states

#### Joint Movement Capability $\pm 35\%$

Remains permanently flexible

#### Weather Resistant

Produces long-lasting weather-tight seals

#### Paintable

May be painted with a water-based (latex-based) paint

#### Interior and Exterior Use

High UV resistance and reduced dirt pickup



**Titebond®**  
**THE PRO'S ADVANTAGE**

## Ordering/Sku Information

Size/Color	Part Number	UPC	Carton Bar Code	Weight	Units Per Package	Packages Per Pallet
10.1 oz. Cartridge / White <i>10 colors available*</i>	87001	037083870015	10037083870012	11.528 lbs.	12	108
10.1 oz. Cartridge / Clear	87151	037083871517	10037083871514	10.01 lbs.	12	108

### Physical & Chemical Properties

- **Type:** Elastomeric urethane acrylic
- **Calculated VOC:** <1.5% wt.
- **Tooling time:** 10-15 minutes
- **Full cure:** 3-7 days<sup>†</sup>
- **Freeze thaw stability:** Stable
- **Flashpoint:** Solvent free/Not applicable
- **Application temperature:** Above 40°F (4.4°C)
- **Joint movement capability:** ± 35%
- **Gap Width:** Up to 2"
- **Storage life:** 24 months in a dry location at or below 75°F (24°C)
- **Coverage:** 31 linear ft. at a 1/4" bead
- **Paintable:**
  - White & Colors: 1-2 hours
  - Clear: 4-6 hours
- **Tack-free time:** 60 minutes
- **Solids:**
  - White & Colors: 80%
  - Clear: 61%
- **Cleanup:** Clean uncured material with water. After curing, excess sealant must be cut or scraped away.

\*Product color may vary when wet but will achieve proper color when dry after 24 hours.

† Cure will be affected by joint size, configuration and environmental conditions.

**50 Year Limited Warranty:** If not satisfied with product performance when used as directed, return container and proof of purchase to Franklin International, Inc. for replacement of product. Liability is limited to product replacement only.

### Ideal For

Sealing Around Siding, Windows and Doors/Interior/Exterior Sealant for Nearly Any Project

### Seals

Siding / Windows / Doors / Concrete / Metal / Wood / Most Common Building Materials

### Specifications

Complies with the following requirements:

- ASTM C920 Type S Grade NS Class 35 Use NT, M, G & A (White & Colors)
- ASTM C920, Class 25 (Clear)
- ASTM C834 Type OP Grade -18°C
- Federal Specification TT-S-00230C Type II Class A
- Meets performance requirements of AAMA 808.3

### Application

Surfaces must be clean and free of any material that may prevent adequate adhesion. Properly designed joints may be up to half as deep as their width, with a maximum depth of 1/2 inch for joints wider than one inch. Remove nozzle and puncture foil seal. Reattach and cut nozzle at 45° angle to desired bead width. Place in caulking gun. Force sealant into clean joint. If necessary, smooth bead immediately. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability. NOTE: If using as an adhesive, bracing may be required until the product dries. Mechanical fasteners should be used for heavy loads.

### Limitations

Not designed for continuous submersion or use below the waterline. Long exposure to water/wet environments may cause the sealant to whiten slightly. Sealant will revert to original color upon re-drying. Air, caulk and surface temperature should be above 40°F (4.4°C). Do not apply if rain is expected within 12 hours. Cure time is dependent upon ambient conditions including temperature and humidity. The sealant should be dry to the touch and ready to paint in 1-2 hours for white and colors, and 4-6 hours for clear, using a water-based (latex-based) paint that does not contain plasticizer. For other paint types, a compatibility test is recommended. Do not use for aquariums.

It is highly recommended to use backing material.

For best results, store in a dry location at or below 75°F. For questions, please call our Help Line at 1.800.347.4583 or visit us at Titebond.com.



Visit [Titebond.com](http://Titebond.com) for the most up-to-date product information.

**Franklin International**

